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D2372
Job Sheet 186333



Part No: D2372

Job Qty: 10 ea

Part Name: Quick Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: C 03.06.06 Reformat; Updated Step 2 KJ/RF IPP REV:B 12.02.07 AS PER REV.B DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/23/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
100	Packaging	10 pcs		11/23/18	0.00	0.00	Packaging1		Smb
110	Small Fab	10 pcs		11/23/18	0.00	0.21	Small Fab		Smb
120	QC	10 pcs		11/23/18	0.00	0.00	QC5		S
130	Packaging	10 pcs		11/23/18	0.00	0.00	Packaging3		Smb
140	QC21-SA	10 Ea		11/23/18	0.00	0.00	QC21		DAS

Part Op 110 - ASSEMBLE AS PER DWG
Descriptions: 130 - LOCATION : GA

21 NOV 1 2018
9-55 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2372-1	Cam Lever	10 Ea (1 ea)	90-Start up Operation	5127514
D3015-1	Lock Nut	10 Ea (1 ea)	90-Start up Operation	5128716
NAS1149F0463P	Washer	10 Ea (1 ea)	90-Start up Operation	5056461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2372-1	10	36	0
	D3015-1	10	4	0
	NAS1149F0463P	10	824	0

Part Specifications



Container No: S129024



Part: D2372

Job No: 186333

Serial No/Batch: S129024

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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:21 AM Dart.lajeunesse.marie

Date: 11/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																								
Description Work Order Deviation				Disposition				Completed By																																																							
								Lead hand / Supervisor Approval Verification																																																							
								QC / QA Coordinator Approval																																																							
Root Cause				FAULT CATEGORY																																																											
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	No Re-verification ☐	Operator ☐	Offset/Setup ☐	Supplier ☐	Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐	Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐	Pressure/Forced ☐	Bending ☐	Centre Not Concentric ☐	Cracks ☐	Crimp/Kink/Ripple/Wave ☐	Cuffs ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐	Temperature/Cure ☐	Set-up ☐	BOM/Route ☐	Broken/Damage/Defect ☐	Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Power Loss/Surge ☐	Folio/Program ☐	Grain ☐	Weld ☐	Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐	Fit/Function ☐	Misaligned/off center ☐	Positioned Wrong ☐	Outside Dimensions ☐	Over/Under tolerance ☐	Part Incorrect ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐	Finish ☐	Misread ☐	Turning Sequence ☐
OTHER : _____																																																															